RISO, INC. TECHNICAL INFORMATION BULLETIN

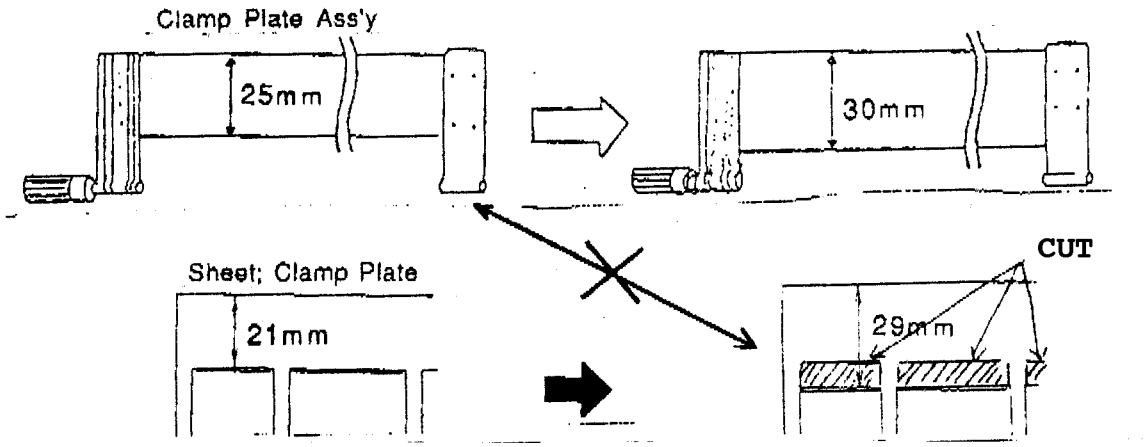
Subject: CLAMP PLATE ASSEMBLY Bulletin No.: 86

[ ] Factory Modification	Applies to:	Modification	Factory Installed _____
[ ] Field Modification		Schedule:	
[ ] Safety Information	RC	[ ] TBS	Field Installed _____
[X] Technical Information	SERIES	[ ] Next Call	
[ ] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[X] As Necessary	

The Clamp Plate Assembly part #011-12110 and Sheet; Clamp Plate part #011-12132 have been changed.

Reason: To prevent master material from being pulled out from the Clamp Plate during operation.
To increase the durability of the Clamp Plate Assembly.

Notes: The Clamp Plate Assembly is manufactured wider from 25mm to 30mm.
The Sheet; Clamp Plate is manufactured wider from 21mm to 29mm.
When replacing the Clamp Plate Assembly, both the Clamp Plate Assembly # 011-12110 and Sheet;Clamp Plate #011-12132 should be replaced.
If only replacing the Sheet; Clamp Plate with an old style Clamp Plate Assembly, the Sheet; Clamp Plate will have to be cut to accommodate the old style Clamp Plate Assembly.
See illustration:



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